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CNC programming and training techniques

By YANG SONG SHAN. LIU HONG BO

paperback. Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 189 Publisher: Petroleum Industry Press Pub. Date :2009-06. This book is a numerical control programming and a combination of materials processing technology. It is based on the trajectory and the line tool for the programming elements of feature points. feature points to track with the provisions of the code with a certain format and numbers of blocks. then by the number of blocks to form a complete processing. Written as the institutions of higher learning and automation mechanical design and manufacturing. mechatronics. numerical control technology and other professional materials. but also as a School of Mechanical Engineering related vocational and industrial enterprises workers CNC training materials. Contents: Chapter 1 CNC numerical control technology 1.1 1.2 NC interpolation thinking review questions Chapter 2 Programming CNC milling CNC milling machine coordinate system based 2.1 2.2 blocks 2.3 to prepare instruction word format and function of auxiliary functions g code m code 2.5 2.4 subrutine instruction m98. mFour Satisfaction guaranteed, or money back.



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