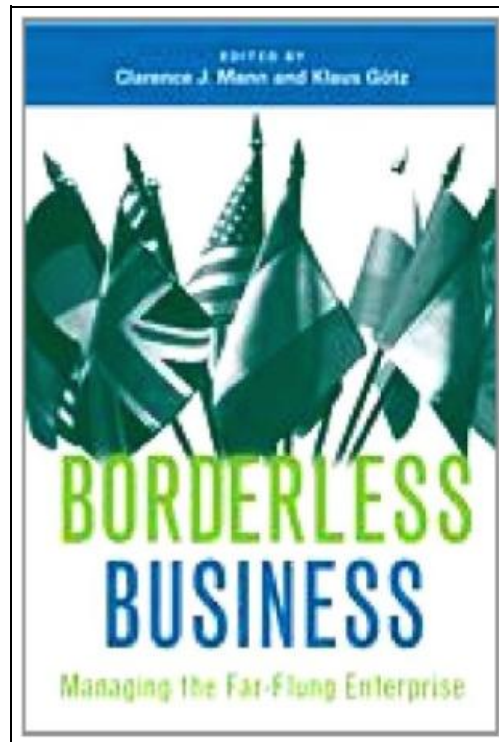


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BORDERLESS BUSINESS: MANAGING THE FAR-FLUNG ENTERPRISE (PAPERBACK)



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