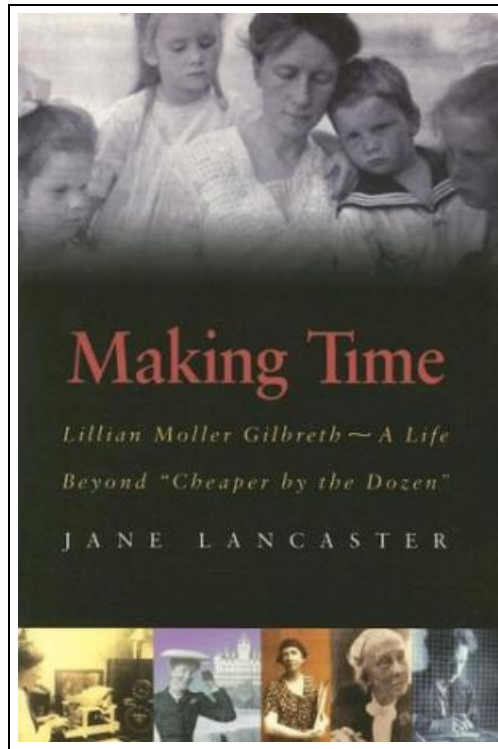


## Making Time: Lillian Moller Gilbreth - A Life Beyond Cheaper by the Dozen



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