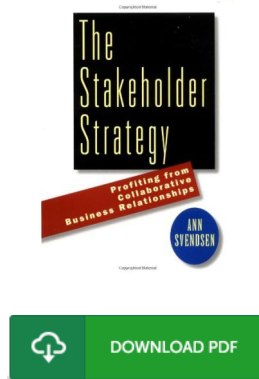


The Stakeholder Strategy: Profiting from Collaborative Business Relationships



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