

Comportement des outils de coupe en tournage dur à sec : Modélisation des paramètres technologiques



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PAF Mai 2015, 2015. Taschenbuch. Condition: Neu. This item is printed on demand - Print on Demand Neuware - Résumé : Le but de ce travail expérimental est d'étudier le comportement des outils de coupe en termes d'usure en dépouille, de productivité, d'efforts de coupe et de rugosité des surfaces usinées en tournage dur à sec de l'acier X38CrMoV5-1 (50 HRC). Ainsi, la modélisation des paramètres technologiques a été faite à l'aide de l'analyse de variance (ANOVA), la régression linéaire multiple et la surface de réponse (RSM) des logiciels Minitab 15 et Design-Expert 8. 188 pp. Französisch.

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